



# भारतीय मानक ब्यूरो

(उपभोगिता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय, भारत सरकार)

## BUREAU OF INDIAN STANDARDS

(Ministry of Consumer Affairs, Food & Public Distribution, Govt. of India)

मानक भवन, 9 बहादुरशाह ज़फ़र मार्ग, नई दिल्ली-110002

Manak Bhavan, 9 Bahadur Shah Zafar Marg, New Delhi-110002

दूरभाष Phones : 2323 0131 / 2323 3375 / 2323 9402

वेबसाईट Website : [www.bis.org.in](http://www.bis.org.in), [www.bis.gov.in](http://www.bis.gov.in)

### AIRMAIL/SPEED POST

Our Ref: FMCD/L-4100039672

04 09 2017

Subject: Grant of BIS Certification Marks Licence No. CM/L-4100039672 as per IS 6911:1992

**M/s Columbus Stainless (Pty) Ltd**  
Hendrina Road, Middelburg, Mpumalanga  
South Africa – 1050.

Dear Sir,

1. With reference to your application(A-4101211), we are pleased to inform you that it has been decided to grant you a licence to use the Standard Mark in respect of the following:

**Product: Stainless Steel Plates, Sheets & Strips for the following varieties as per IS 6911:1992:-**

Condition	Heat Treatment	Grade Designation (Numerical Symbol)	Surface Finish		Sizes	Remarks
			Mill Finish	Polished Finish		
Cold Rolled & Hot Rolled	Annealed with air & water quenching.	Ferritic-405 430 Austenitic-301 302 304S1 304S2 309 310 316L 316Ti 321 347	2D, 2B, BA, No.1	No.3 & No.4	Thickness from 0.3mm to upto & including 62.5mm. Width from 20mm to upto & including 1550mm. Plate /Sheet Length upto & including 9000mm	Excluding Erichsen Cupping & Corrosion test requirements.

### IS 6911:1992

2. The licence is being granted with the explicit condition that you will use BIS Standard Mark on entire/substantial production, which conforms to the Indian Standards referred above.

3. The number assigned to this licence is **CM/L-4100039672** which has been made operative from **04/09/2017** and is valid upto **03/09/2018**. The licence number should invariably be referred to in your future correspondence.

4. The annual licence fee of Rs.1000/- and the advance minimum marking fee of Rs. 96000/-(plus applicable service tax) as agreed by you, vide your letter No. NIL dated 28/06/2017 has been adjusted from the Invoice No. HQNDNT2017000120 dated 08/08/2017 for Rs. 96660.70 & Invoice No. HQNDPC2017000659 dated 04/09/2017 for Rs 1655.00 for the above-mentioned operative period. Please note that the marking fee, as agreed, is payable by you regardless of the fact whether you actually mark or not the product manufactured by you with the Standard Mark.

5. The actual marking fee shall be calculated on unit rate basis of the production marked as follows:

**Minimum Marking Fee Rs. 96000.00**

**Rs. 12.00 per unit for all units**

**Unit = One Tonne**

The fee shall be payable by you on quarterly basis, within a period of one month from every quarter. The calculated fee may, therefore, be sent regularly along with list of consignees with their complete postal addresses and other contact details such as phone and fax numbers, email, etc. In case you do not apply for renewal of the licence or the licence is not renewed, the entire production marked till the validity date shall be taken into account for calculating the marking fee payable. The fee may be revised on an annual basis or as specified by the BIS.

6. With a view to streamlining the reporting of quantity marked, calculation and collections of marking fee on the unit rate basis, fees will be calculated on the production marked during the first nine months of operation of the licence at the time of first renewal and the production marked during twelve months comprising the last three months of the previous operative year, at the time of second and subsequent renewals. In case the licence expires, the entire production marked till the expiry date shall be taken into account for calculating the marking fee payable.

7. The Scheme of Testing and Inspection **DOC:STI /6911/3 Aug 2016** which has already been accepted by you vide your letter dated 01/06/2017 will have to be implemented by your organization strictly and control function in your organization. **The supervision of the operation of the scheme shall be done by a person responsible for the quality control function in your organization. Kindly inform us the name and designation of the person who will be held responsible for the operation and maintenance of the Scheme. Any future change in this respect will have to be communicated by you to us and whenever this takes place.**

8. We are enclosing a sheet giving the preferred dimensions of the Standard Mark to enable you to prepare the designs of the Standard Mark for marking the above product. Photographic reduction in any size is permissible. This will ensure the relative proportions of the different dimensions are maintained. Preferred dimensions may be used as far as possible. Kindly get the designs of the stencil/label/rating plate incorporating the Standard Mark approved by us. You will be permitted to commence marking the above mentioned product only after approval by this office.

9. On commencement of marking of your product for which you are licensed, you may advertise your product with Standard Mark in hoardings, slides and newspapers only during the validity of your licence. The use of Standard Mark on letterheads and publicity literature will be permitted only on receipt of your assurance that in the event of cancellation or lapsing of your licence, the letterheads etc. with the Standard Mark will be destroyed/obliterated. The required assurance may please be submitted in the enclosed proforma.

10. You are requested to intimate us the actual date from which you intend to introduce the use of Standard mark on your product. You may seek any information/assistance in adopting the Scheme of Testing and Inspection (STI) and in the maintenance of test records, if required.

11. Kindly inform the grievance redress system you would provide to consumers after the material is sold and complaints are received regarding sub-standard quality of the Standard Marked product.

12. The Licence is being granted for your factory situated at: **Hendrina road, Middelburg, Mpumalanga, South Africa – 1050** and the rights and privileges under the licence shall not be exercised by any other

firm/company/factory, etc. This licence is not transferable. In the event of shifting of the manufacturing and testing equipment from the licenced premises to some other place, use of Standard Mark shall be stopped till the new premises are inspected and found to be satisfactory by us in respect of manufacturing and testing facilities available there and address of the new premises is enclosed in the licence.

13. As per your declaration/undertaking **Shri Pratik Kachchhi, Director, 101, Little Gift, 19<sup>th</sup> Road, Khar West, Mumbai, India is your Authorized Indian Representative in our records.** Any intended change in the name of the Authorized Indian Representative, his telephone/fax number etc, or the address to be brought to our notice immediately.

14. Copy of the test report of the sample drawn at the time of Preliminary Inspection of your factory, is enclosed for your records.

15. You are requested to furnish the Agreement for grant of licence, duly executed on a non-judicial stamp papers of Rs.100.00, incorporating the terms and conditions of the BIS certification marks licence granted to you, as per the format enclosed with 15 days of issue of the letter.

16. You are required to furnish a Bank Guarantee for USD 10,000 (US Dollars ten Thousand only) issued by any Bank to the satisfaction of BIS by way of performance security Bond for due compliance of the provisions of the BIS Act, 1986, the Rules and Regulations framed thereunder, and the terms and conditions of this agreement, as per format enclosed herewith within 45 days of issue of this letter.

17. You are also required to submit an Indemnity Bond to declare BIS harmless and indemnified in respect of any third-party claims with regard to conformity of your products to the correspondence Indian Standards under the afore-mentioned BIS licence granted to you, as per format enclosed herewith within 15 days of issue of this letter.

18. You are further required to submit an undertaking with regard to compliance to be made in the event of deferment or cancellation of the above-mentioned BIS licence, as per the format enclosed herewith.

19. It may be noted that for consideration of renewal of your licence, you shall have to apply to BIS at least one month in advance before expiry of the validity period.

20. The licence document is under preparation and would be sent to you after completion of the above formalities by you.

21. In case the terms and conditions of the afore-mentioned are acceptable to you, you are requested to kindly sign and return the undertaking enclosed herewith, agreeing to abide by the terms and conditions subject to which the BIS licence, as above, is granted to you, as per format herewith.

22. Kindly acknowledge receipt of this letter.

Notes: (1) **Performance Bank Guarantee (PBG)** (para 15 above) shall be issued by any Bank having RBI approved branch in INDIA. Original PBG shall be endorsed & routed / forwarded through the Indian branch.

(2) Kindly note that if the time norms indicated in para 15, 16, and 17 above are not complied with, BIS may be constrained to take actions as per norms including stoppage of marking for the licence.

Thanking you.

Yours faithfully,

  
(Mahim Jain)

Sc.F& Head (CMD-FMCS)

Copy to : Mr. Pratik Kachchhi  
Director  
101, Little Gift, 19<sup>th</sup> Road, Khar West  
Mumbai, India.




**Annexure – I**

Annexure to CML-4100039672

Product: Stainless Steel Plates, Sheets & Strips for the following varieties as per IS 6911:2017.

Condition	Heat Treatment	Grade Designation (Numerical Symbol)	Surface Finish		Sizes	Remarks
			Mill Finish	Polished Finish		
Cold Rolled & Hot Rolled	Annealing with air or water cooling.	Ferritic- 409	No.1, 2D, 2B, BA	No.3, No.4	Thickness from 0.30mm to upto & including 62.50mm, Width from 20mm to upto & including 1550mm, Plate/Sheet Length upto & including 9000mm	Excluding Erichsen Cupping & Corrosion Resistance test requirements.
		409M				
		410S				
		439				
		Austenitic-				
		301L				
		301LN				
		304H				
		304LN				
		304N				
		305				
		305Cu				
		309S				
		310S				
		316				
316H						
316LN						
317						
317L						

  
 (Anurita JoJo)  
 Sc.C(FMCD)





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**BUREAU OF INDIA STANDARDS**

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AIRMAIL/SPEED POST

Our Ref: FMCD/L- 4100039672

17 05 2018

Subject: BIS CERTIFICATION MARKS LICENCE NO. CM/L- 4100039672

M/s Columbus Stainless (Pty) Ltd  
Hendrina Road, Middleburg  
Mpumalanga  
South Africa- 1050.

Dear Sir

We are forwarding herewith Licence Endorsement sheet regarding revision of Indian Standards & Scheme of Testing and Inspection your reference and record please Kindly acknowledge the receipt

Thanking You

Yours faithfully

  
(Shivam Arora)  
Sc.B(FMCD)

✓ Copy to: Mr. Pratik Kashchhi  
Director  
101, Little Glt 19<sup>th</sup> Road, Khar West  
Mumbai, India



भारतीय मानक ब्यूरो  
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E-mail : emd1@bis.org.in  
Web : http://www.bis.org.in

FMCD

ATTACHMENT TO LICENCE NO. CML

4100039672

<u>CML NO</u>	<u>NAME OF THE LICENSEE WITH ADDRESS</u>	<u>PRODUCT</u>	<u>IS NO</u>
4100039672	M/s Columbus Stainless (Pty) Ltd Hendrina Road, Middleburg Mpumalanga South Africa – 1050	Stainless Steel Plates, Sheets & Strips	6911:1992

ENDORSEMENT NO.

01


Dated

17-05-2018

Consequent upon the revision of IS 6911:1992 as IS 6911:2017, the Scheme of Testing and Inspection attached to the licence has been replaced by the revised scheme Doc:ST1/6911 1, September 2017 and Column (3) of the First Schedule of the licence revised as under with effect from 17<sup>th</sup> May 2018.

IS 6911:2017 - Stainless Steel Plates, Sheets & Strips.

Other terms and conditions of Licence remain the same.

  
(Anurag Jha)  
Sd. (FMCD)





भारतीय मानक ब्यूरो

(इसभोजना मामले, खास एव सांख्यिक विवरण मन्त्रालय, भारत सरकार)

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AIRMAIL/SPEED POST

Our Ref: FMCD/L- 4100039672

11 07 2018

Subject: BIS CERTIFICATION MARKS LICENCE NO. CM/L- 4100039672

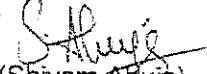
M/s. Columbus Stainless (Pty) Ltd  
Hendrina Road Middleburg  
Mpumalange  
South Africa - 1050

Dear Sir,

We are forwarding herewith Licence Endorsement sheet regarding inclusion of new varieties for your reference and record please. Kindly acknowledge the receipt.

Thanking You,

Yours faithfully,

  
(Shivam Anuja)  
Sc.B(FMCD)

Copy to : Mr. Pratik Kachchhi  
101, little Gift, 19<sup>th</sup> Road  
Khar, West Mumbai, India.



भारतीय मानक ब्यूरो  
BUREAU OF INDIAN STANDARDS

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New Delhi  
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E-mail : [cmdl@bis.org.in](mailto:cmdl@bis.org.in)

Web : <http://www.bis.org.in>

FMCD

ATTACHMENT TO LICENCE NO. CM/L-

4100039672

<u>CML NO</u>	<u>NAME OF THE LICENSEE WITH ADDRESS</u>	<u>PRODUCT</u>	<u>IS NO</u>
4100039672	M/s Columbus Stainless (Pty) Ltd Hendrina Road, Middleburg Mpumalanga South Africa – 1050.	Stainless Steel Plates, Sheets & Strips	6911:2017

ENDORSEMENT NO.


02

Dated

11-07-2018

The following addition in the scope of licence has been approved by the Bureau with effect from Eleventh July Two Thousand Eighteen:-

Stainless Steel Plates, Sheets & Strips for the varieties as per  
Annexure 1

  
(Anurita J. J.)  
S.C.(FMCD)



भारतीय मानक ब्यूरो

(उपभोक्ता मामलों, खाद्य एवं प्रावर्जनिक वितरण मंत्रालय, भारत सरकार)

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वेबसाइट Website : www.bis.org.in, www.bis.gov.in

AIRMAIL/SPEED POST

Our Ref: FMCD/L- 4100039672

01 11 2018

Subject: **BIS CERTIFICATION MARKS LICENCE NO. CM/L- 4100039672**

M/s Columbus Stainless (Pty) Ltd  
Hendrina Road, Middleburg  
Mpumalanga  
South Africa – 1050.

Dear Sir,

We are forwarding herewith Licence Endorsement sheet regarding **Inclusion of new varieties** for your reference and record please. Kindly acknowledge the receipt.

Thanking You,

Yours faithfully,

  
(Shivam Anuja)  
Sc.B(FMCD)

Copy to : Mr. Pratik Kachchi  
101, Little Gift, 19<sup>th</sup> Road  
Khar, West-Mumbai, India.



भारतीय मानक ब्यूरो  
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Fax : 91-11-23239382

E-mail : cmd1@bis.org.in

Web : http://www.bis.org.in

FMCD

ATTACHMENT TO LICENCE NO. CML-

4100039672

4100039672	Name of the Licensee with the Factory Address	Name of the Product	Indian Standards No.
4100039672	M/s Columbus Stainless (Pty) Ltd Hendrina Road, Middleburg Mpumalanga South Africa – 1050.	Stainless Steel Plates, Sheets & Strips	6911:2017

ENDORSEMENT NO.

03

Dated 02-11-2018

The following addition in the scope of the licence has been approved by the Bureau with effect from Second November Two Thousand Eighteen:-

Stainless Steel Plates, Sheets & Strips as per IS 6911:2017:-

Condition	Heat Treatment	Grade Designation (Numerical Symbol)	Surface Finish
			Mill Finish
Cold Rolled & Hot Rolled	Annealing with air & water quenching.	Ferritic- 409Ti1 436 439Ti1 439Ti2 441 444	CR
		Duplex- 2205 2304	CR, 2B, 2D, BA, No.3, No.4, No.1

Other terms and conditions of Licence remain the same.

(Anurita JoJo)  
Sc.C(FMCD)



AIRMAIL/SPEED POST

Our Ref: FMCD/L- 4100039672

Date 20-09-2022

Subject: BIS Certification Marks Licence no. CM/L- 4100039672 as per IS 6911 : 2017

M/s Columbus Stainless (Pty) Ltd  
Hendrina Road Middleburg  
Mpumalanga  
South Africa

Dear Sir,

The endorsement sheet regarding **inclusion of new varieties in the scope** of licence is enclosed. This may be annexed to the original licence document available with you.

Thanking you.

Yours faithfully,

*P. Deshick*

(Pyla Deshick)  
Sc. B (FMCD)

Encl: As above

Copy to: Mr. Pratik Kachchi  
101, Little Gift, 19<sup>th</sup> Road  
Khar, West Mumbai, India.



भारतीय मानक ब्यूरो  
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Fax : 91-11-23239382  
E-mail : fmcs@bis.org.in  
Web : http://www.bis.org.in

FMCD

ATTACHMENT TO LICENCE NO. CM/L- 4100039672

CM/L NO	NAME OF THE LICENSEE WITH ADDRESS	PRODUCT	IS NO
4100039672	M/s Columbus Stainless (Pty) Ltd Hendrina Road Middleburg Mpumalanga South Africa	Stainless Steel Plates, Sheets & Strips	IS 6911 : 2017

ENDORSEMENT NO. 06 Dated 23/9/22

The following addition in the scope of licence has been approved by the bureau with the effect from Nineteenth September, Two Thousand Twenty Two:

Name of the Product	Heat Treatment	Condition	Grade Designation	Surface Finish	Sizes
Stainless Steel Plates, Sheets and Strips	Annealed with Air/Water quenching	Cold Rolled and Hot Rolled	Ferritic- 409Ti3, 409Ti4, 409Ti5, 410S2, 436L  Austenitic- 309H, 310H, 310N, 321H	Mill finish - 2D, 2B, BA, No.1  Polished finish- No.3, No.4	Thickness from 0.3 mm upto and including 62.5 mm width from 20 mm upto and including 1550 mm  Plate/Sheet length upto and including 9000 mm
		Hot Rolled	Ferritic- 439Ti2		

Other conditions of the licence remain the same

(Singaraju Venkatesh)  
Sc. C(FMCD)